



SPECIFICATIONS AND PERFORMANCE INFORMATION

EPE Series With steel helix reinforcement

ATCOFLEX^{INC.}

Product Description

Atcoflex™ Low-pressure air duct offers optimum performance for HVAC and related applications in the automotive industry. Also suitable for similar ventilation in other industries. The duct is durable, remains flexible at -40°C, and withstands high temperatures. Even when flexed, it retains a smooth interior wall to promote air passage.

Duct Construction

Atcoflex uses high tensile steel wire helix that is permanently heat-sealed between two layers of the highest quality EPE*. Heat-sealing creates a stronger union that will not separate, even in extreme conditions, and does not use environmentally hazardous solvents.

Part Inside Helix Number Diameter Diameter

A-205 2" .025"

A-204 2½" .025"

A-158 3" .037"

A-334 5" .037"

Standard Sizes

Atcoflex™ EPE duct can be made with a diameter of 1" to 6".

Your duct can be manufactured up to 50' in length, or pre-cut to any length desired.

The standard duct color is black, while other colors can be ordered.

Custom options

Atcoflex offers color code marking, component part assembly, and duct that is formed to meet your specific need.



Packaging

Packaging method depends on duct sizes specified. Longer lengths are compressed, other sizes are boxed full length or compressed. Compressed duct saves warehouse space and eases installation. We will also custom package using your containers.

Atcoflex Commitment

Atcoflex Inc. is committed to continuous improvement in all areas including design, engineering, materials application, and customer service. We maintain highest production quality through Statistical Process Control. Whether standard or custom engineered, all products are warranted to be free of defects.

We welcome requests for unique specifications or special requirements for size, shape, and even component part assembly. Atcoflex Inc. specializes in custom engineered and assembled products.

Length

Up to 50' (15.24 meters) with shorter lengths available. Can be pre-cut to specification.

Material Specifications

Cover: EPE (Ethylene Propylene Elastomer) a TPO (thermoplastic olefin).

Helix: High-tensile left-hand helical-wound steel wire for reinforcement.

Performance Data

Heat aging: No cracking or separation of laminations when flexed around a mandrel the same diameter as duct at ambient temperature after exposure to 150°C for 100 hours.

Cold Flex: No cracking or separation of laminations when flexed around a mandrel the same diameter of the duct at -40°C after exposure to -40°C for 6 hours.

Flammability: Meets Federal Motor Vehicle Safety Standards 302 (MVSS 302) burn rate and is self-extinguishing.

Operating Data

Heat Range: Maximum working temperature to 220°F(104°C)

Cold Range: Minimum Working temperature to -40°F(-40°C)

*Ethylene Propylene Elastomer (TPO).

Custom built duct. Ask for more facts or a quote for your requirements.



ATCOFLEX^{INC.}

14261 172nd Ave.

Grand Haven, MI 49417

Contact: Scot Tuggle

Phone: (616) 842-4661

Mobile: (616) 402-8650

Fax: (616) 842-4623

E-mail: stuggle@atcoflexinc.com